

CNC Machinist (Milling)

STIWA US INC.



Rock Hill / South Carolina

We're looking for a skilled **CNC Machinist (Milling)** to join our team and take ownership of operating and maintain our precision CNC milling machines. This is a hands-on, technical role best suited for someone with prior experience in CNC milling and a passion for producing high-quality, precision parts. If you're looking to advance your machining career in a clean, well-equipped, and team-oriented environment – this is a great opportunity to grow.

▲ **Please note:** This position requires previous CNC machining experience. Candidates without it will not be considered.

» Your duties

- Set up and operate CNC milling machines by selecting appropriate tooling, fixtures, and raw materials.
- Monitor machine cycles and inspect workpieces using precision measuring instruments to ensure 100% accuracy.
- Adjust machine settings and modify tools as needed to maintain high production standards and specifications.
- Perform regular machine maintenance and troubleshoot technical issues to minimize downtime.
- Maintain a safe, organized workstation while accurately recording production output, scrap, and tool changes.

» Your profile

- High school diploma or GED with at least 2 years of **CNC milling experience** in a fast-paced production environment.
- Solid understanding of CNC tooling, cutting parameters, and machining strategies, with a preference for **Heidenhain controls**.
- Strong ability to interpret technical blueprints and manufacturing specifications to ensure part accuracy.
- Proven track record in troubleshooting and time management, maintaining high attention to detail throughout the production cycle.
- Must reside within a reasonable commute to **Rock Hill, SC**, and demonstrate consistent accountability and a strong work ethic.
- Committed to a collaborative, safe team environment focused on quality standards and continuous process improvement.

» Our offer

- **Starting at \$22.00 – \$28.00/hr (DOE)** with 1st and 2nd shift options and available shift differentials.
- Full medical, dental, vision, and 401(k) package after a brief 2-month probationary period.
- Clear pathways to CAM programming, team lead, or supervisory roles with hands-on training and onboarding.
- Join a stable, family-owned industry leader offering paid time off and a collaborative, international team environment.

Ready for the next step?

To apply, please send your resume,
including certifications to:

jobs.us@stiwa.com