



Landesgesellschaft
Österreich

CERTIFICATE

The Product Certification Body
of TÜV SÜD Landesgesellschaft Österreich GmbH
certifies that

STIWA Advanced Products GmbH

Technologiepark 10
4851 Gampern, Austria

fulfils the
quality requirements for welding
according to

EN ISO 3834-2:2021

for the scope as stated in the enclosure to this certificate.

The certificate is valid until **07.01.2027**

Certificate-Registration-No. **0531 – ST – 3834 – 2706**



Product Certification Body
TÜV SÜD Landesgesellschaft Österreich GmbH
Franz-Grill-Straße 1, 1030 Vienna, Austria

Certificate Registration No.:

0531 – ST – 3834 – 2706

The following scope is certified

according to EN ISO 3834-2:2021:

Manufacturing plant: Technologiepark 10, 4851 Gampern, Austria

Scope: Battery cell production
Development and production of mechanical steering-,
chassis- and transmission components and
assemblies with the following production processes:
Punching - automated assembly – machining

Welding process acc. to EN ISO 4063	Material group acc. to CEN ISO/TR 15608	Maximum dimensions (length, wall thickness, mass)
52	1 2	$d \leq 75 \text{ mm}$, $t \leq 9 \text{ mm}$, $m \leq 25 \text{ kg}$
52	7.2 mit 8.1	$d \leq 25 \text{ mm}$, $t \leq 0,1 \text{ mm}$, $m \leq 25 \text{ kg}$
23	1	$l \leq 500 \text{ mm}$, $t = 0,3-0,5 \text{ mm}$, $m \leq 25 \text{ kg}$ $l \leq 500 \text{ mm}$, $t = 8,0-11,0 \text{ mm}$, $m \leq 25 \text{ kg}$

Responsible welding coordinator: DI Franz Hochhauser, d.o.b. 18.02.1982 (IWE)

Substitute: Manuel Hessenberger, d.o.b. 06.08.1991, (nat. Schweißtechniker)

Additional substitutes: -

Personnel for non destructive testing: -

Further details of the review are documented in our report no. 725226197 and Überwachungsbericht from 09.09.2024.

General provisions:

The certification program of TÜV SÜD Landesgesellschaft Österreich GmbH applies